

SAN MARCO

is a brand of
San Marco Group Spa

www.san-marco.com

SAN MARCO GROUP
Via Alta 10/A - 30020
Marcon (Venezia), Italia

info@sanmarcogroup.com
+39 041 4569322
www.sanmarcogroup.com

Marcopolo Luxury

Decorative finish with unrefined fine metal effect for interiors



SERIES 020

MARCOPOLO LUXURY - V.2024-09-23

DESCRIPTION

MARCOPOLO LUXURY is a decorative finish for interiors capable of realizing prestigious surfaces with a beautiful metallic fine effect, for pleasant ambience and charming both classic and with a modern design. The composition, enriched with special pigments creates surfaces characterized by strong contrasts of brightness which vary according to the light incidence. With easy application can be obtained many aesthetic effects, light plays and reflections which can satisfy any aesthetic requirements. MARCOPOLO LUXURY combines a high aesthetic value to an elevated resistance to the stresses to which a wall is subjected over time.

INSTRUCTIONS FOR USE

May be applied on:

- New and old plasters based on hydraulic binders.
- Concrete surfaces.
- Surfaces plaster and plasterboard.
- Old paints and coatings that are organic or mineral, dry, compact, absorbent and cohesive.
- Conglomerates of various kinds provided mineral absorption.

Surfaces should be adequately prepared by following the procedures in the paragraph 'PREPARING THE SURFACE'.
Do not apply on freshly-painted and alkaline-tending surfaces, and allow adequate curing time, typically four weeks.

TECHNICAL SPECIFICATIONS

- Type of Binder: acrylic copolymer in water emulsion
- Pigments: Metal pearls
- Solvent: water
- Indoor Air Quality classification: A
- Density UNI EN ISO 2811-1: 0.98 - 1.10 kg / l depending on color.
- Classification of reaction to fire EN13501-1: Class A2 s1 d0

Referred to a consumption not exceeding that indicated, and to an application

on a non-combustible surface.
-Drying (at 25 °C and 65% RH): to touch one hour.

PREPARING THE SURFACE

Wall surfaces:

- Make sure that the surface is thoroughly dried and ripened. If not, resurface or consolidate using specific products.
 - In presence of mold, treat the surface with COMBAT 222. 4810222, and with COMBAT 333 reconstruction cod. 4810333. If necessary additivate the product with the sanitizer COMBAT 444 cod. 4810444.
 - Brush or wash any efflorescence and any old peeling paint. Completely eliminate any raised layers of lime-based or tempera.
 - Remove any dust, smog or other deposits by brushing.
 - Level any irregularities in the surface and treat holes, cracks and gaps with TAMSTUCCO 9400006/9410110. Use adequate sealants to seal any cracks.
 - Sand putty and touch-ups with sandpaper to remove the dust.
 - Do any smoothing with the plaster RASAMIX 9440160 or 9450150 or BETOMARC RASOMARC 9500150 according to the type of surface.
 - Fixing with a coat of water-based acrylic wall fixative IDROFIS 4700006 or micronized solvent-free fixative ATOMO 8840001.
 - Apply at least two coats of DECORFOND 3880019 diluted 30-35% with water, using a roller or brush to obtain a homogeneous ideal support for the application. It 'not recommended the use of other funds.
 - Apply MARCOPOLO LUXURY as indicated by the application instructions.
- * (The dilution of the fixative and amounts to be applied depend on the absorption of the surface and should be determined through preliminary tests on the specific support - Refer to the data sheet).

APPLICATION INSTRUCTIONS

- Environment and Support conditions:
Air temperature: Min +8 ° C / +35 ° C
Relative humidity: <75%
Surface Temperature: Min +5 ° C / +35 ° C
Moisture: <10%
 - Tools: brush and sponge.
 - Number of coats: 1
 - Dilution: ready to use, can be diluted with water up to 5% according to the aesthetic effect sought.
- Application Procedure:
.Distribute MARCOPOLO with brush unevenly.
.When the product is partially dry with a soft sponge or just wet and by brush type "Spalter" non regular zones of accumulation. At a total drying will be highlighted the characteristic LUXURY effect.
- Tools should be cleaned immediately after use with water.
 - Indicative spreading rate: 4-6 sqm/l finished work and refers to smooth and average absorption. And 'advisable to determine the actual yield a preliminary test on the specific surface.

TINTING

The product is available in the ready mixed colors and can also be used as a basis tinting, silver (0070), aluminum (0170), Gold (0190).
The coloring is obtainable via the Marcromie color matching. It is also possible to tint the product with COLORADO series 548 colorants.
In case of using multiple batches it is recommended to remix the various products together to avoid slight differences in shading.

STORAGE

Maximum temperature for storage stability: +30 °C

Minimum temperature for storage stability: +5 °C

The product should be preferably used within 2 years from date of manufacture when stored in original unopened containers and in appropriate temperature conditions.

SAFETY RULES

EU limit value (Dir. 2004/42/EC)

Cat. A/l: decorative effect coatings (water-base): 200 g/l (2010)

The product contains max: 200 g/l VOC

Use the product according to current health and safety regulations; after use, do not discard the containers in the environment; allow the residue to dry thoroughly, then treat as special waste. Do not dispose of residues in the sewers, waterways or ground. For more information consult the safety data sheet.

SPECIFICATION ITEM

Decorative finish with unrefined fine metal effect for indoor use.

Applications, on previously prepared interior surfaces, decorative wall covering MARCOPOLO LUXURY series 020 based on acrylic copolymer in aqueous emulsion, in a single coat in accordance with the yield indicated.

Supply and installation of the material € per square meter.